

Receiving Report

Date: 13/7/23

Batch No: M/26425

Supplier: SABIC

Dart P/O: 20296

Packing Slip: Yes ☒ No ☐
 Invoice: Yes ☐ No ☒
 Receipt: Cash ☐ Cr ☒

Release Note Attached: Yes ☒ No ☐ N/A ☐
 Waybill Attached: Yes ☒ No ☐ N/A ☐
 Shipment Complete: Yes ☒ No ☐ N/A ☐
 QC6 Inspection S13/7/24 N/A ☐
 Work Order S13/7/24 N/A ☒

Discrepancies

Part Number	Description	Quantity Ordered	Quantity Received	Quantity Returned	Quantity Short	Comments

Initials of receiver (if shipment OK) Level 12

Production/Admin: 13/7/24
 Date
 Received/Costing
 Initial

Location _____



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID **PO20296**

Purchase Order Date 6/24/2013

PO Print Date 6/24/2013

Page Number 1 of 1

Order From :

VC-GEP001

SABIC POLYMERSHAPES
1290 OLD INNES ROAD
UNIT 713
OTTAWA, ON K1B 5M6
CA

Ship To : DART AEROSPACE LTD

1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
CANADA

FAKED
CA 13/06/13

Contact Name

Vendor Phone 800 267 1575

Ship To Contact

Ship To Phone

Ship Via: TST ground

Ship Acct:

Buyer

Chantal Lavoie

Customer POID

Customer Tax # 10127-2607

Terms Net 30

Currency CAD

FOB Destination-Collect

M126425

Line Nbr	Reference Vendor Part Number Line Comments Delivery Comments	Description/ Mfg ID	Req Date/ Taxable Promise Date	CD	Req Qty/ Unit of Measure	List Price	Disc %	Discounted Unit Price	Extended Price
1	MLEXS.125-F60029-04	GE PLASTICS LEXAN SHEET	7/25/2013		2,560.00	/			\$15,995.20
			Yes 7/25/2013		sf				
	MATERIAL: GE PLEXIGLASS LEXAN™ SHEET, COLOR CODE:04 GY3778 DARK GREY, TEXTURE F60029 HEAVY HAIRCELL/COBB								

4311/29

Line Total: \$15,995.20

PO Total: \$15,995.20

u *ca*

Note: Pricing listed above is as per contract agreement between Dart Aerospace and the respective manufacturer.

No substitution or deviation without consent.

Certificate of Conformity or Material Certification required ☒ YES ☐ NO

Change Nbr: 1 **Change Date:** 6/24/2013

SABIC
Innovative
Plastics

سابك
SABIC

1250 OLD INNES RD. 519 OTTAWA, ONT. K1B 5L3
TEL: 613 745 7043 FAX: 613 745 4291

SABIC Polymershapes

CERTIFICATE OF COMPLIANCE

SOLD TO: DART AEROSPACE LTD.

DATE: 7/24/2013

YOUR PURCHASE ORDER 20296

OUR SHIPPER NO: 99000774

LINE ITEM #: 1.1

8.36/24

QUANTITY: 80

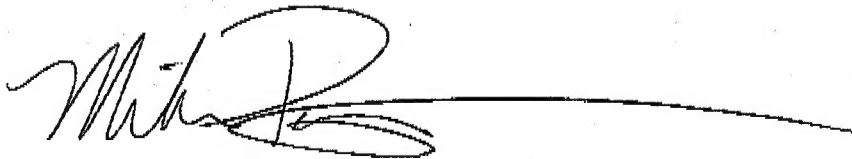
DESCRIPTION: LEXAN F60029 GY3778 GREY - 26122 - .125 X 48 X 96

THESE PARTS WERE MANUFACTURED IN ACCORDANCE WITH:

THE ABOVE LEXAN F60029 SHEETS ON THE ABOVE NOTED C OF C WERE
MANUFACTURED IN ACCORDANCE WITH THE TEST METHODS ON THE ATTACHED
PRODUCT DATA SHEET.

THIS IS TO CERTIFY THAT THE MATERIAL FINISHES AND FUNCTIONAL REQUIREMENTS
OF THE ABOVE LISTED PARTS ARE IN ACCORDANCE WITH THE REFERENCE
PROCUREMENT SPECIFICATIONS, CONTROL DRAWINGS OR PARTS DESIGNATION AND
LATEST REVISIONS AS REFERENCED ON THE SUBJECT PURCHASE ORDER.

AUTHORIZED REPRESENTATIVE SIGNATURE



MICHAEL POAPS
OUTSIDE SALES REPRESENTATIVE

Attn: Brigitte 613 632 1053

SABIC
Innovative
Plastics™



Lexan* F6000 Sheet

Product Datasheet

Description

Lexan* F6000 sheet is a flame retardant opaque polycarbonate sheet range available in standard and custom colors. In addition to good flammability performance, it offers excellent impact resistance, good stiffness and strength and ease of processing, making it suitable for a wide variety of applications in industries such as electrical/electronics and transportation (e.g. aircraft, rail).

Typical Property Values ♦

Property	Test Method	Unit	Value
Physical			
Specific Gravity	DIN 53479	-	1.21
Water Absorption, 24hrs equilibrium	ASTM D570	%	0.15
		%	0.35
Mechanical			
Tensile Strength, yield	DIN 53455	MPa	62
Tensile Modulus	DIN 53457	MPa	2200
Elongation, Yield	DIN 53455	%	7
Break		%	95
Flexural Strength, Yield	DIN 53452	MPa	90
Flexural Modulus	DIN 53457	MPa	2240
Izod Notched Impact, 20°C	ASTM D256	J/m	640
-20°C		J/m	100
Gardner Impact, 20°C	SABIC Method	J	>40
-40°C		J	>40
Taber Abrasion, CS17, 1000g, 1000cycles	ASTM D1044	mg	10
Thermal			
Vicat Softening Temperature, Rate B/120	DIN53460	°C	145
DTUL, 1.82 MPa	DIN53461	°C	132
Thermal Conductivity	ASTM C177	°C	0.2W/m
Ball Pressure Test 75°C	IEC 335-1		Pass
Ball Pressure Test 125°C	IEC 335-1		Pass
Mold Shrinkage	ASTM D1299	%	0.5 - 1.0
Thermal Expansion	VDE 0304/1	°C	6.8x10 ⁻⁵ m/m
Electrical			
Hot Wire Ignition	UL 746A	sec	37
High Voltage Arc Tracking Rate	UL 746A	mm/s	6.2
High Ampere Arc Ign. Surface	UL 746A		20
Comparative Tracking Index	IEC 112/3	V	225.0
Comparative Tracking Index, M	IEC 112/3	V	125.0
Volume Resistivity	ASTM D257	Ohm.m	1015
Surface Resistivity	IEC 93	Ohm.m	1014
Flammability			
Oxygen Index	ASTM D2863	%	35
UL Flammability	UL94	mm	V0 (1.47)
Glow Wire Test, 960 °C	IEC 695-2-1	mm	Pass (2.0)
NBS Smoke, flaming mode, DS, 1.5min	ASTM E662		<50
DS, 4.0min			<100
FAA Flammability	FAR 25.853		
ABD0031	(a), 1, (i) & (ii) & (iv)	mm	Pass (1-6)
BS476, part 7 (1987)	AITM 3.0005		Pass
CSE RF2/75/A; RF3/77 (ceiling)		mm	Class (1.5)
		mm	Class 1 (1.5, 3)

♦ These property values have been derived from Lexan* resin data for the material used to produce this sheet product.

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Lexan*

Lexan® F6000 Sheet

Product Datasheet

Processing

Lexan F6000 sheet is ideally suited to thermoforming. It offers high, deep draw ratios, equal wall thickness distribution, and it can be formed into complex shapes using standard thermoforming equipment. Sandwich type heating systems give the best results. Lexan F6000 sheet has a forming temperature range of 185 - 205°C. When forming, a draft angle of at least 3° should be allowed, and post mold shrinkage of 0.5 - 1.0% taken into account.

Pre-drying

It is important to ensure that Lexan F6000 sheets are free of moisture prior to thermoforming. A hot air circulating oven set at 120°C is recommended. Pre-drying times vary from 3-12 hours for 1.2 to 4.0mm thick sheets.

Assembling

Parts made from Lexan F6000 sheet can be assembled with plastics, metals, rubber and other materials using many types of adhesive bonding, welding and mechanical fastening techniques. Since some of these materials can cause environmental stress cracking, please consult SABIC Innovative Plastics, Film & Sheet representative for advice on specific applications.

Painting

Lexan F6000 sheet is ideally suited for use with a wide variety of modern decoration techniques. A list of approved paint systems and suppliers is available upon request.

Chemical resistance

Lexan F6000 sheet has sufficient resistance to most mineral oils, greases, aliphatic hydrocarbons and acids under low or moderate stress levels. In applications where the Lexan F6000 sheet will come into contact with aggressive chemicals, specific (application related) testing is always advised. Effective painting systems can improve chemical resistance.

Product Availability

Product code: Lexan F6000
Textures: Polished/Suede (F6006), Polished/Haircell (F60011N)

See product availability guide for available gauges, sizes, and colors



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Specialty Film & Sheet
One Plastics Avenue
Pittsfield, MA 01201
USA
Tel. (1) (413) 448 5400
Fax. (1) (413) 448 7506
Toll free: 1-800 451 3147

Europe:
SABIC Innovative Plastics
Specialty Film & Sheet
Plasticslaan 1
NL - 4612 PX Bergen op Zoom
The Netherlands
Tel. (31) (164) 292911
Fax. (31) (164) 293272

Pacific:
SABIC Innovative Plastics
Specialty Film & Sheet
1266 Nanjin Road (W)
Plaza 66, 17th Floor
200040 Shanghai, China
Tel. (86) 21 62881088
Fax. (86) 21 62880818

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C 279635

UNION-AT-AM

UNION-AT-AM

DART AEROSPACE
1270 ABERDEEN STREET

HAWKESBURY, ON K6A 1K7

B/L NUMBER / CONNAISSMENT
MULTIPLE BOL

STICKER / ÉTIQUETTE
71637243

DATE
22-Jul-13

TRAILER / REMORQUE
T53778

CARGO DIRECT
2233 ARGENTIA ROAD

MISSISSAUGA, ON L5N 2X7

FACTURE

CLARKE CORRIDOR
751 BOWES RD W, UNIT A
P O BOX 32
CONCORD, ON L4K 1B2

ORIGIN/ORIGINE
TOR

DEST.
OTT

DELIVERY INSTRUCTIONS / INSTRUCTIONS DE LIVRAISON

PO# 00-102940 613-632-5200

PIECES / COLIS

DESCRIPTION

WEIGHT / POIDS

AS WT./COMME POIDS

RATE / TARIF

COLLECT / PORT DÙ

1

SKD GEN MERCH
FLAT/MINIMUM CHARGE
1SKDS/UTS S-T-C 1 PC
PO# 00-102940 613-632-5200JL
BOL - 49188793, 4556306

2422

2422

1

PREPAID

2422

RECEIVED FROM / REÇU DE

REFERENCE / RÉFÉRENCE

DRIVER NAME / NOM DU CHAUFFEUR

DRIVER ID #

DELIVERY DATE / DATE DE LIVRAISON

GTSP

TRANSFERRED TO / TRANSFÉRÉ À

NOTICE: THE CONSIGNEE ON PREPAID FREIGHT MAY BE LIABLE FOR THE CHARGES PURSUANT TO SECTION 2 OF THE BILLS OF LADING ACT.
AVIS: LE CONSIGNÉ SUR PLET PREPAYÉ PEUT ÊTRE SUJET AUX FRAIS DE CARGAISON POUR SUIVI À LA SECTION 2 DE L'ACTE DE CONNAISSMENT.

ARRIVAL TIME / TEMPS ARRIVÉ

TIME IN / TEMPS ENTRÉ

TIME OUT / TEMPS SORTIE

RECEIVED IN APPARENT GOOD ORDER / REÇU EN BON ÉTAT APPARENT

PLEASE PRINT LAST NAME / NOM DE FAMILLE EN LETTRES MOULÉES S.V.P.

X

X

AMOUNT DUE / MONTANT À PAYER